Work Order Monday, October 04	ID 62542 4, 2010 10:55:19 AM										Page 1
Revision ID:	205-564-011 arpaw	. 0	Accept					Setup	Start Stop		14 151 1151 1531 16 111 1111 1151
	/4/2010 Start Qty: 4 ₀ 00	1 /		Cust Item II Customer:);						
	rocess Plan:	Date: 1010-09	Y Tooling: SPC (Y/N):	Da	te: te:]	Run	Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr D2521	Revision Nbr Rev J										<u> </u>
DC Document Control	DOCUMENT CON' Memo Photoco	FROL ppy blue file and type labels pe	0.00 0.00 r PPP D205-564-011 C	HG008 2 10 /u	174		4)	for !	B G	10-11-	23 (
151 Packaging Packaging	Pick Kit Memo		0.00					<u>/</u>] [0]4]	/23	_(8)
160 QC	QC4- 100% Inspect	kits for completeness	0.00	8,314/24			(XX))			

Quality Control

814/24



W/O:		WORK ORDER CHANGES												
DATE	STEP	PRC	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
Part No	•	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQ	A:	Date: _						
	Re	esolution:	Disposit	ion:	_ QA: N/C C	closed:		Date: _						
NCR:			WORK OR	DER NON-CONFORMA	NCE (NC	R)		-						
DATE	STEP	Description of NC		Corrective Action Section			cation		Approval					
	OIL.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector					
								į						
	1 1		1			1		1	1					

Work Order ID 62542

Monday, October 04, 2010 10:55:19 AM



Page 2

Item ID:

D205-564-011

Accept



Setup Start



Revision ID:

Item Name:

Bearpaw

Start Date: 10/4/2010 **Required Date:** 10/20/2010

Start Qty: 4.00

Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

Stop

Stop



QC:

Date:

SPC (Y/N):

Set Up/

Date:

Accept Qty

Reject Number

Insp.

Sequence ID/ **Work Center ID**

170

Packaging

Packaging

Operation **Description**

Identify as per dwg & Stock Location: 4

Run Hours

0.00

0.00

Tool ID

Tool # Plan Code

Qty

Reject

Stamp

180

QC

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

10-11-24

Quality Control

W/O:			ORK ORDER CHANG	GES					ß s	
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
7									Prod Wgi	<u> </u>
	!									
Part No	:	PAR #:	Fault Cate	gory:	NCR:	Yes N	lo DQ	A:	Date:	
	R	esolution:	Disposition	n:	QA: I	V/C Clo	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR)				
DATE	CTED	Description of NC Corrective Action			ction B	· · · · · · · · · · · · · · · · · · ·	Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng			Sign & Date	Section C		Chief Eng	QC Inspector
						.,				
		- ·					!			:

· Picklist Print

Monday, October 04, 2010 10:55:23 AM

* Work Order ID: 62542

Parent Item: D205-564-011

Parent Item Name: Bearpaw



Start Date: 10/4/2010

Required Date: 10/20/2010

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP F□00.01.20□Changed pick list, MPP 2019, CHG006□EC□

IPP Rev:G 06-08-28 As per Rev E JLM

IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC

IP.	P Rev:I 08-10-0	1 New Manufactu	ıring M	ethod JLM V	erified By:EC								
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2521		Manufactured	No			151	Each	1.0000	2 [*]	8-16 6	2682		
				Location	Į.	Loc	<u>Otv</u>	Loc Code					
				ST495	54892		1		_		-		
D2182B		Manufactured	No		34092	151	f	191.9952		14.8 2	9.34		,
Rubber Cushion			.e.*							63	4/13	[E/v]	14/24
(LOUGH BOEF)	aa 0.4950	ms		Location	!	Loc	<u>Oty</u>	Loc Code					/
(\$3183 BO 22)	7 measo	aulau		ST402A	20072		27.27		_		_		
+ ~ 1 (o) ~ 1 C	" h.	ia.			30872 39986		13.67 9.1		_		_		
*, cut (8) at 5	or borki	τ .			45405		4.5		_		- -		
11 011				ST410		164.7			_				
120.11.24					52649	164.7	2524		_		_		

Dail Ae	iospace L	.tu							•
W/O:			WO	RK ORDER CHANGES					`ş¢ .
DATE	STEP	PRC	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	jory: 1	NCR: Yes	No DQ	A:	Date:	·
		olution:							
NCR:		\	WORK ORDE	R NON-CONFORMAN	CE (NCR)			
DATE	OTED	Description of NC			3	Verifi	cation	Approval	Approval
DATE	SIEP	STEP Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector
		•							
							**		
		· · · · · · · · · · · · · · · · · · ·							

Monday, October 04, 2010 10:55:23 AM

Work Order ID: 62542

Parent Item:

D2274

D2529

D205-564-011

Parent Item Name: Bearpaw

Manufactured

Manufactured



Start Date: 10/4/2010

Required Date: 10/20/2010

Start Qty: 4.00

Required Qty: 4.00



354.0000

	Location	<u>l</u>		Loc Qty	Loc Code
	ST010			342	
		51427		12	
		59108		168	
		61361		162	
	ST139			12	
		52644		4	
		54850		8	
No			151	Each	680.0000

151

Each

		Location
		ST017
		ST139
		5
Manufactured	No	

Loc Qty Loc Code 668 12 166 490 12 12 151 67.0000 Each

61975

Location ST457

51406

58568

61979

52745

55756

Loc Oty 67 67 Loc Code

D2947

Monday, October 04, 2010 10:55:23 AM

Shop Packet Print

Page 2

W/O:			WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
									Prod Wigi	<u> </u>				
Part No	•	PAR #:	Fault Cate	egory:	NCR: Ye	es N	o DQ /	4:	Date:					
	Re	esolution:	Disposition	on:	_ QA: N/C	Clos	sed:		Date: _					
NCR:			WORK ORE	ER NON-CONFORMA	NCE (N	CR)			***************************************					
DATE	CTED	Description of NC		Corrective Action Section			Verific	ation	Approvai	Approval				
DATE	STEP Description of NC Section A		Initial Chief Eng					on C	Chief Eng	QC Inspector				
								•						
														

Monday, October 04, 2010 10:55:23 AM

Work Order ID: 62542

Parent Item:

D205-564-011

Parent Item Name: Bearpaw



Location

Location

ST358

ST458

Start Date: 10/4/2010

Required Date: 10/20/2010

Start Qty: 4:00 8

Required Qty: 4.00

D3544-041

AN4-13A

Manufactured

No

151

Each

Each

11.0000

Purchased

No

Loc Qty 11 11

Loc Qty

480

480

76

100

Each

151

480.0000

Loc Code

Loc Code

AN4-15A

Purchased No

115159

115108

115371

55604

151

577.0000

20

Location Loc Qty Loc Code ST338 112 ST358 465 107737 12 108868 60 109148 4 111295 52 112905 12 114232 3 114292 32 114615 56 114784 58

W/O:	O: WORK ORDER CHANG							et ,
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							į	
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
	Re	esolution:	Disposition	1:	_ QA: N/C C	osed:	Date: _	
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (NCF	R)		
DATE	STEP	Description of NC			ion B	Verification	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Chief Eng	QC Inspector

Monday, Öctober 04, 2010 10:55:23 AM

Work Order ID: 62542

D205-564-011

Parent Item Name: Bearpaw



Start Date: 10/4/2010

Required Date: 10/20/2010

Start Qty: 4:00

Required Qty: 4.00

AN960JD416

Parent Item:

NAS1149D0463J Purchased

151

Each 24.0000



M1/6020

∠ Washer

Purchased

No

No

Location Loc Oty ST300 24 113288 24 151 Each

4,434.000

Loc Code



Location	Loc Qty	Loc Code	
ST300	4434		
113422	68		
114523	8		
114718	16		
114784	32		
115108	1310		
115589	1900		W112286
115621	1100		

W/O:			WC	RK ORDER CHANG	ES				* _ *
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cated	jory:	_ NCR: Yes	No DC	A:	Date: _	···············
	Re	esolution:	Disposition	າ:	_ QA: N/C	Closed:		Date: _	
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NC	R)			
5475		Description of NC			on B	Verifi	ication	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Section C		Chief Eng	QC Inspector
				·					
							~		
	:								

DART AEROSPACE LTD.



D205-564 Page 10 of 10

5.0 PARTS LIST

Qty	Part Number	Description
X	D205-564-011	BEARPAW INSTALLATION
8	D2182B055 ;	RUBBER CUSHION
20	D2274 - `	RADIUS BLOCK
€ 2	D2521	BEARPAW
20	D2529	WASHER
8	D2947 ¹	CLAMP
4	D3544-041	CLAMP
. 8	AN4-13A	BOLT
20	AN4-15A	BOLT
20	AN960JD416	WASHERS
20	MS21042L4	NUT (OR MS21042-4)

Qty	Part Number DSI-9328-011	Description RUN-ON LANDING WEARPLATE KIT
Х		
2	D3511-041	WEARPLATE
16	AN4-17A	BOLT
4	AN4-11A	BOLT
4	AN970-4	WASHER
16	MS21042L4	NUT (OR MS21042-4)